



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G11751-3G
Job Sheet 175472



Part No: RBW6205G11751-3G

Job Qty: 2 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/19/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBW6205G11751-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Waterjet2		
92	Purchasing	2 pcs	4/19/18	4/19/18	0.00	0.00	Purchasing		At 8:00 V20
94	Packaging	2 pcs	4/19/18	4/19/18	0.00	0.00	Packaging2		At 8:00 V20
96	QC	2 pcs	4/19/18	4/19/18	0.00	0.00	QC6		38
130	QC	2 pcs	4/19/18	4/19/18	0.00	0.00	QC2 Machining-5		9-89
170	Outsource	2 pcs	4/19/18	4/19/18	0.00	0.00	Outsource4		
180	Packaging	2 pcs	4/19/18	4/19/18	0.00	0.00	Packaging2		
190	QC	2 pcs	4/19/18	4/19/18	0.00	0.00	QC6		
200	Packaging	2 pcs	4/19/18	4/19/18	0.00	0.00	Packaging3-2		
210	QC21-SA	2 Ea	4/19/18	4/19/18	0.00	0.00	QC21		

Part Op 92 - 1- Issue P/O to WEJAY 39248 2- Manufacture RBW6205G11751-3G as per DWG 3- Certificate of conformity is required

130 - 1- Engrave T/N as per DWG

170 - -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required

180 - Receive

200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11751-3GP	Guide	2 Ea (1 ea)	90-Start up Operation	5063259

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6205G11751-3GP	2	6	0

Part Specifications

Specifications could not be found.



Container No: **S063264**



Guide

PART NO: RBW6205G11751-3G
Serial No/Batch: S063264
Revision:
Operation:
Change No:

Packaging

Mfg Date: 04/20/18
Job No: 175472

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
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PURCHASE ORDER **PO039248**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO039248
PO Date: 3/8/18
Due Date: 4/19/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

APR 05 2018

REVISED

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBW6205G11651-3GP			Guide As Per Dwg RBW6205G11651-3G 1B	Partial	4/19/18	6 Ea	6 Ea	0 Ea	\$740.00/Ea	\$0.00
Line Item Note job# 173121											
					Firmed	4/20/18	2 Ea	2x0 Ea	2 Ea	\$740.00/Ea	\$1,480.00
Sub Total:							8	6	2		\$1,480.00
2	RBW6205G11751-3GP			Guide As Per Dwg RBW6205G11751-3G Rev 2	Partial	4/19/18	6 Ea	6 Ea	0 Ea	\$695.00/Ea	\$0.00
Line Item Note job# 173122											
					Firmed	4/20/18	2 Ea	2x0 Ea	2 Ea	\$695.00/Ea	\$1,390.00
Sub Total:							8	6	2		\$1,390.00
Grand Total:											\$2,870.00

Order Notes



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace		DATE: April 17, 2018	
		P.O.# 039248	
		WEJAY JOB# 39037A	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RBW6205G11651-3G-1B '19.6" Guide'	2	Machined complete per drawing req'ts.	RBW6205G11651-3G / rev.1B
RBW6205G11751-3G-2 '16.21" Guide'	2	Machined complete per drawing req'ts.	RBW6205G11751-3G / rev.2
Note: Material Test Certs attached - ref. 'Vimetco' Lot# 70177509 (Wejay TN# 34004-1).			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith

Authorized Q.A. Signatory

219b

MILL TEST CERTIFICATE	No: 15066	CERTIFIED SRAC-IQNet	vimetco alro
	Date: 6/29/2017	ISO 9001:2008 No.104/valid 2017	

CUSTOMER : OLBERT METAL SALES LIMITED

CONTRACT/ORDER : 2196
BILL OF DELIVERY : 80325428
TRUCK/CONTAINER : GSTU 6285152

MATERIAL : ALUMINIUM PLATES
ALLOY : 6061
LOT/DIMENSIONS (mm) : 70177509 . . . 2.75"THX48.5"WDX144.6"LT
TEMPER: T651

ACCORDING TO : ASTM B209; AMS 4027N; ANSI H35.2; ASME SB209; AMS-QQ-A-250/11

ACTUAL MECHANICAL PROPERTIES												
1 MPa = 1 N/mm2 = 0.145 ksi = 0.102 kgf/mm2												
1 lbs = 0.4536 kg												
			UTS		YTS		Elong.%					
			KSI		KSI		50mm					
			min. max.		min. max.		min.					
Specified values:			42		35		6					
LOT / BATCH	CASE	NET WEIGHT lbs	Measured values:									
70177509	543871;543875	3,862.502	45.4		40.1		12					
837055739			47.6		42.1		12					
ACTUAL CHEMICAL ANALYSIS %												
BATCH	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	Al
S37055739	0.7	0.51	0.26	0.09	1.05	0.17	0.016	0.11	0.016	0.009	0.018	REM.
Acc. Standard	Min.	0.4		0.15	0.8	0.04						REM.
	Max.	0.8	0.7	0.4	0.15	1.2	0.35	0.05	0.25	0.15	0.05	0.05
Remarks:			Other, Each- Max.: 0.05			Others Total- Max.: 0.15						

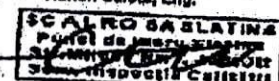
REMARKS:

ACCORDING TO: ASTM B209:2014; AMS 4027N:2008; ANSI H35.2:2013; ASME SB209:2015; AMS-QQ-A-250/11:1997

We hereby certify that the material detailed hereon has been produced and tested according to the requirements of the relevant standards, specification and/or order. Keep in dry conditions, without large temperatures variations. The differences between metal and air must not exceed 11 °C. Please follow the recommendations of the Aluminium Association Guide for minimizing water staining, latest edition, for the unloading and storage of the material in your premises before usage. Also we certify that ALRO products complies with REACH legislation no. 1907/2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals and CLP legislation no. 1272/2008 on classification, labeling and packaging of substances and mixtures.

According to EN 10204:2004 3.1

QUALITY CONTROL DEPT.
 Adrian Calota, Eng.



ALRO S.A. No.116, Pitesti Street Phone: +(40) 0249 435 117; 0249 432 959 alro@alro.ro
 230048-Slatina-ROMANIA Fax: (40) 0249 411 487; 0249 416 892 www.alro.ro

cod f1/PQ-051/Rev.4/2012



TN34004-1
 Job # 39037
 rec'd April 2/18

Tomas Savely

From: TK Materials CA, Ltd.

Cust. WEJAY MACHINE PRODUCTS CO LTD Del.: 2405857208

CstAr CstOr 34004

Wgt.: 244 LB Date 03/28/2018